

# Replace the BCM (Corsa-D)

## Before you replace the BCM make a note:

- Security Code
- V.I.N.
- Mechanical key number (MKN)
- CAN-High configuration
- CAN-LOW configuration
- CAN-Middle configuration
  
- Perform a complete diagnostic test and store the results
- Make sure that the V.I.N. matches the vehicle and other installed

## Install the new BCM

- Perform CAN-High, Low and Middle configuration settings
- Program Immobilizer function, select BCM installation
- Program V.I.N. and mechanical key number in the new BCM
- Match all available keys to the BCM
  
- Perform a reset of these controllers:
  - IPC
  - BCM
  - SDM
  
- Switch off ignition and wait at least 15 seconds
  
- Program Security Code in these controllers:
  - IPC
  - BCM
  - SDM
  
- The new BCM has now been programmed to the car.
- Run another diagnostic-test. Clear remaining DTC's and check if all is working fine.